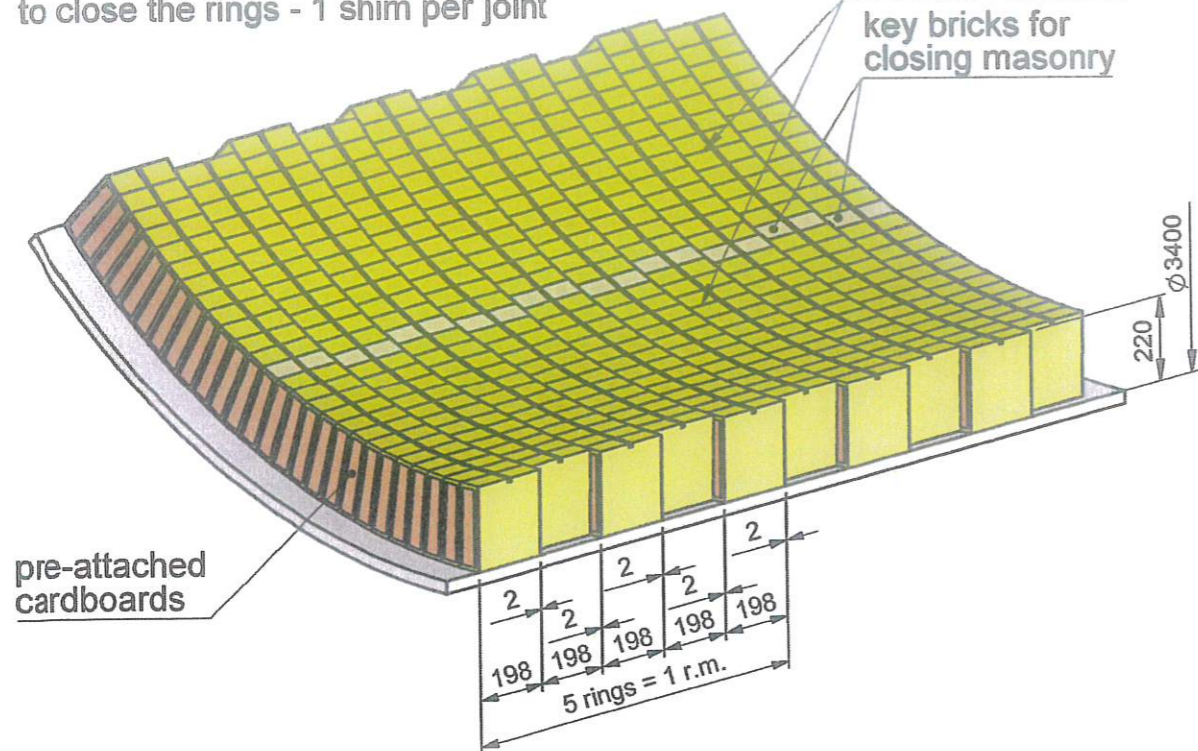


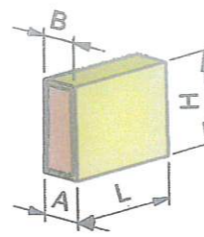
Use keying shims (maximum 3 per ring) to close the rings - 1 shim per joint

radial joint = 0mm

key bricks for closing masonry



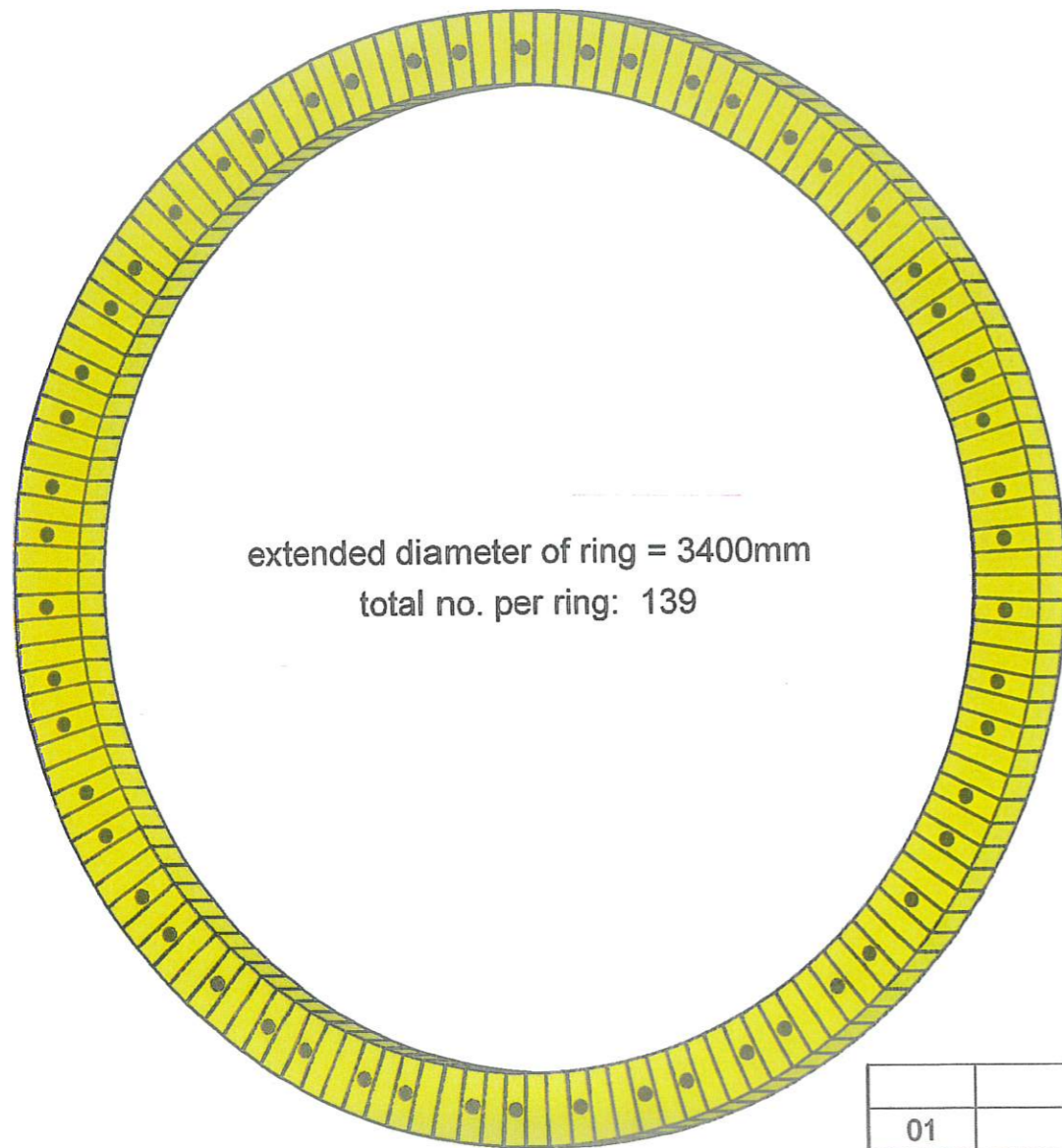
pre-attached cardboards



bricks with pre-attached cardboards

brick marking	shape	brick dimensions				Pieces per ring
		A	B	H	L	
○	B222	78,0	65,0	220,0	198,0	85
●	B622	74,0	69,0	220,0	198,0	54
●	BP22	64,0	59,0	220,0	198,0	2
●	BP+22	83,0	75,5	220,0	198,0	2

accessories supplied	dimension designation	Pieces per ring



extended diameter of ring = 3400mm
total no. per ring: 139

shapes:	B222	B622
pieces/ring:	85	54
total no./ring:	139	

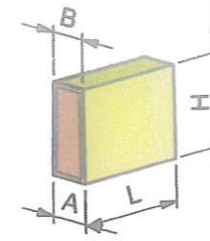
drawing No.:		REFRATECHNIK		
32581/1-0				
subject:				reference drawing:
rotary kiln dia.= 3,400m				
shapes:		B222 B622		
kind of installation:		clench lining		
scale:	2017	date:	name:	substitute for:
	drawn:	14.03	RAKR	
	exam.:	14.03	RTBP	
	accepted:	14.03	RTBF	
				Engineered in Germany
All rights reserved by us for these technical documents. It is forbidden to copy them, make them available to third persons or use them unauthorized without our permission.				

Index	Änderung	Datum	Name
01			

Use keying shims (maximum 3 per ring) to close the rings - 1 shim per joint

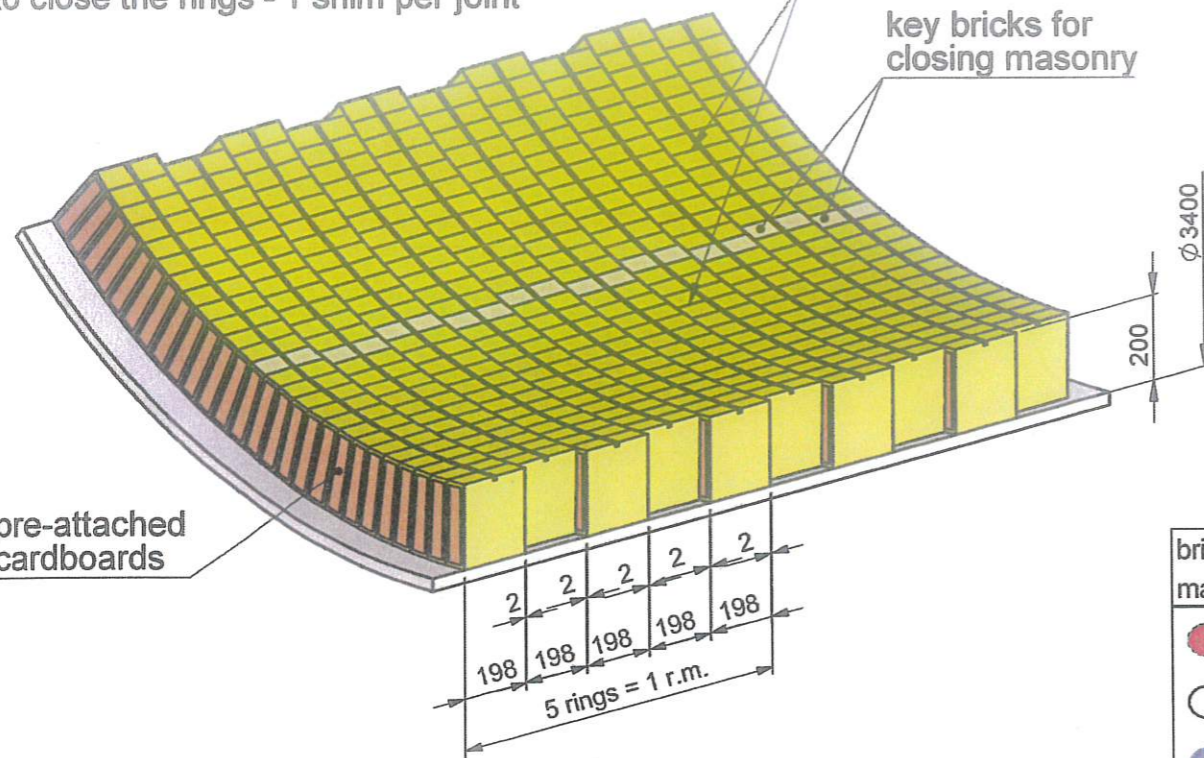
radial joint = 0mm

key bricks for closing masonry



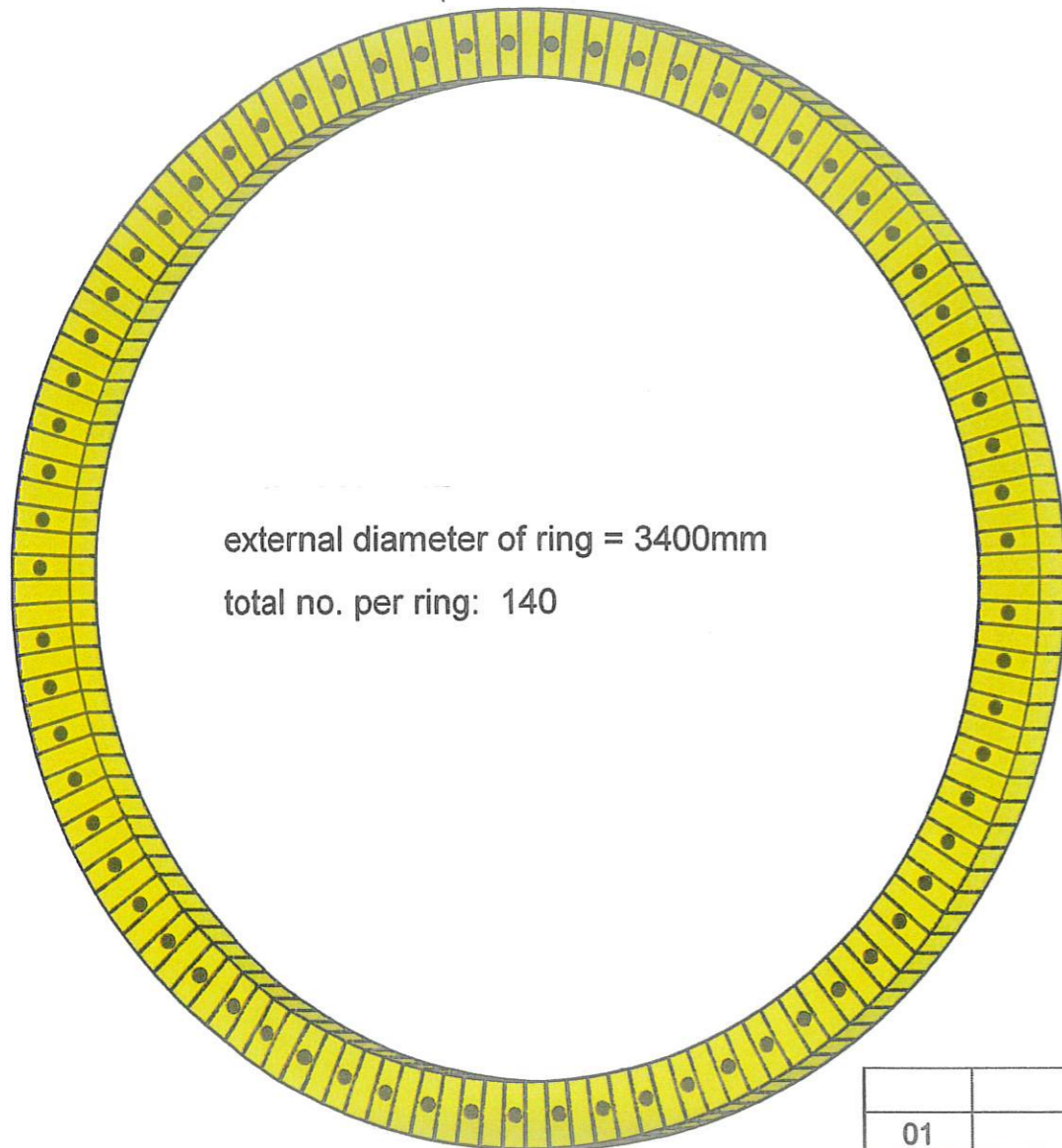
bricks with pre-attached cardboards

pre-attached cardboards



brick marking	brick dimensions				Pieces per ring	
	shape	A	B	H		L
●	B620	74,0	69,0	200,0	198,0	71
○	B220	78,0	65,0	200,0	198,0	69
●	BP20	64,0	59,0	200,0	198,0	2
●	BP+20	83,0	76,2	200,0	198,0	2

accessories supplied	dimension designation	Pieces per ring



external diameter of ring = 3400mm

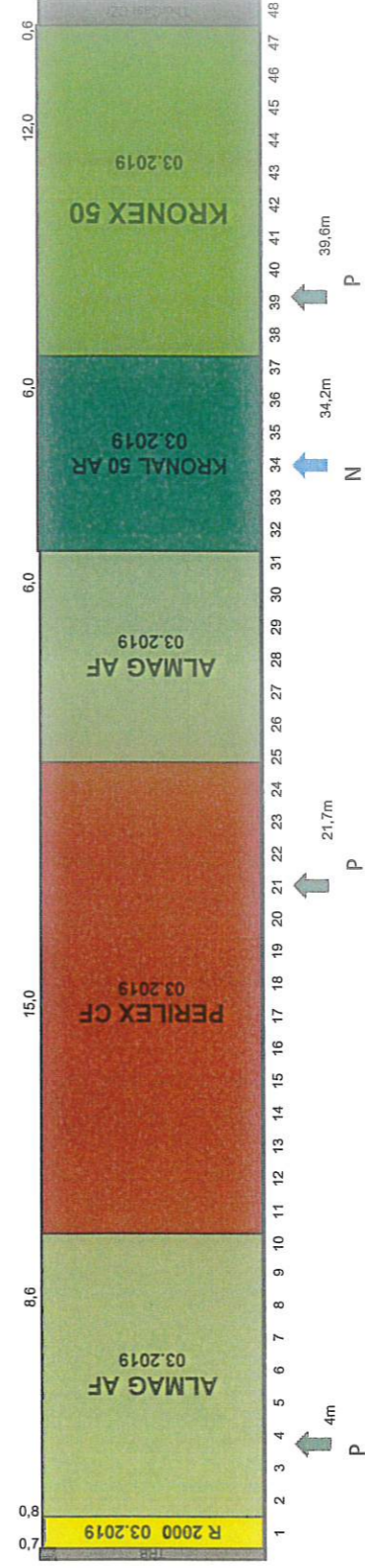
total no. per ring: 140

shapes:	B620	B220
pieces/ring:	71	69
total no./ring:	140	

drawing No.: 33207/1-0-E		REFRATECHNIK	
subject: rotary kiln dia.= 3,400m			reference drawing:
shapes: B620 B220		kind of installation: clench lining	
scale: 2019	date:	name:	substitute for:
drawn: 26.03		S.Ti	
exam.: 26.03		RTBP	All rights reserved by us for these technical documents. It is forbidden to copy them, make them available to third persons or use them unauthorized without our permission.
accepted: 26.03		RTBF	
			Engineered in Germany

Index	Änderung	Datum	Name
01			

Wymurówka pieca obrotowego nr 4 - REMONT 2019



Planowany stan
wymurówki po
remontcie 2019r

Gatunek cegły	ilość cegieł na pierścieni				ilość mb w piecu		uwagi
	FORMAT	szt.	FORMAT	szt.	stos.		
R 2000	322	77	622	27	3 : 1	0,8	Cegłę, niezależnie od rodzaju, układamy z przesunięciem pierścieni względem siebie o połowę szerokości cegły
ALMAG AF	B222	85	B622	54	2 : 1	8,6	
PERILEX CF	B222	85	B622	54	2 : 1	15,0	
ALMAG AF	B222	85	B622	54	2 : 1	6,0	
KRONAL 50 AR	B220	69	B620	71	1 : 1	6,0	
KRONEX 50	B220	69	B620	71	1 : 1	12,0	

Układanie cegły